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CATALOG

SEPTEMBER 2019



STELLA
WELDING ALLOYS

BRASS BRAZING ALLOYS



BRASS RODS FOR BRAZE-WELDING

Low-fuming bronze rod, for high temperature braze-welding. Extremely economical alloy, mainly suited to the joining of iron and steel tubular elements. It is available as rod as well as flux-coated rod. Well suitable for iron tubular constructions, ...

CODE	Cu59ZnSn-02	Cu59ZnSn-03	Cu59ZnSn-04	Cu59ZnSn-05	Cu59ZnSn-06
PRICE	€ 27,42	€ 21,11	€ 29,47	€ 23,07	€ 20,88
CODE	Cu59ZnSn-07	Cu59ZnSn-01			
PRICE	€ 46,43	€ 21,21			



BRASS RODS FOR BRAZE-WELDING WITH NICKEL

Brass alloy with Nickel addition (Nickel Silver), for high temperature braze-welding. The Nickel addition improves substantially the mechanical strength and the corrosion resistance of the alloy. Particularly suited to the joining of iron and steel ...

CODE	Cu48ZnNi10-02	Cu48ZnNi10-03	Cu48ZnNi10-04	Cu48ZnNi10-05	Cu48ZnNi10-06
PRICE	€ 31,22	€ 47,93	€ 67,50	€ 25,68	€ 23,48
CODE	Cu48ZnNi10-07	Cu48ZnNi10-01			
PRICE	€ 52,28	€ 23,74			



BRASS RODS FOR BRAZE-WELDING WITH SILVER

Low-fuming bronze rod, with Silver addition, for high temperature braze-welding. The addition of Silver enhances the fluidity of the alloy when compared to a standard brass rod. Particularly suited to the joning of galvanized steel. It is available ...

CODE	Cu59ZnAg-02	Cu59ZnAg-03	Cu59ZnAg-04	Cu59ZnAg-05	Cu59ZnAg-06
PRICE	€ 28,89	€ 66,10	€ 63,17	€ 33,69	€ 31,49
CODE	Cu59ZnAg-01				
PRICE	€ 31,82				



BRASS RODS FOR BRAZE-WELDING WITH TIN AND MANGANESE

Low-fuming bronze rod, for high temperature braze-welding. The little additions of silicon, tin and manganese control zinc vaporization and promote flow properties. Extremely economical alloy, mainly suited to the joining of iron and steel tubular e ...

CODE	Cu59ZnSnMn-02	Cu59ZnSnMn-03	Cu59ZnSnMn-04	Cu59ZnSnMn-05	Cu59ZnSnMn-06
PRICE	€ 27,42	€ 21,11	€ 29,47	€ 23,07	€ 20,88
CODE	Cu59ZnSnMn-07	Cu59ZnSnMn-01			
PRICE	€ 46,43	€ 21,21			