



**Mister Worker**<sup>®</sup>  
YOUR PROFESSIONAL TOOLS SUPPLIER

# CATALOG

SEPTEMBER 2020



**STELLA**  
WELDING ALLOYS

**FLUXES FOR BRAZING AND BRAZE-WELDING**



**FLUX IN PASTE (BROWN) FOR SILVER BRAZING ALLOYS,  
SPECIFIC FOR STAINLESS STEEL AND HARD METAL**

Flux for brazing with silver-based filler metals. It is available in paste form. To be used on stainless steel, hard metal, cemented carbides. Suitable for torch and for induction brazing techniques. Product is used by brushing it on the base metals ...

CODE	FluxAG8-02	FluxAG8-01
PRICE	€ 26,31	€ 22,44



**FLUX IN PASTE FOR ALUMINIUM SOFT SOLDERING**

Flux for soft soldering of aluminium and of low-alloyed aluminium alloys It can also be used for soft soldering of aluminium to copper and aluminium to stainless steel. Product is burnable: avoid burning during soldering. Applicable soldering proced ...

CODE	FluxSN35-02	FluxSN35-01
PRICE	€ 49,26	€ 35,51



**FLUX IN PASTE FOR SILVER BRAZING ALLOYS, SUITABLE ALSO  
FOR STAINLESS STEEL**

General purpose flux for brazing with silver-based filler metals. It is available in both paste and powder form. It can be used on steel, stainless steel, copper and copper alloys, nickel and nickel alloys base metals. Particularly suited for stainl ...

CODE	FluxAG7-02	FluxAG7-01
PRICE	€ 19,28	€ 15,45



**FLUX IN PASTE FOR SOFT SOLDERING**

General purpose soft soldering flux. To be used with soft solders of the Sn/Pb and Ag/Sn groups. It can be used on all metallic surfaces, with the exception of aluminium and stainless steel. Flux residues are corrosive and must be removed by washing ...

CODE	FluxSN1-02	FluxSN1-01
PRICE	€ 25,20	€ 27,10



**FLUX IN POWDER FOR BRASS BRAZING**

High-temperature, general purpose flux for brazing with brass filler metals, or with low-silver, high-melting point, silver alloys. Cleans metal surfaces, provides a barrier to metal oxidation and enhances free flow of brazing alloy. To be used on st ...

<b>CODE</b>	FluBR1-02	FluBR1-03	FluBR1-01
<b>PRICE</b>	€ 24,54	€ 25,86	€ 27,39



**FLUX IN POWDER FOR BRASS BRAZING**

High-temperature, general purpose flux for brazing with brass filler metals, or with low-silver, high-melting point, silver alloys. Cleans metal surfaces, provides a barrier to metal oxidation and enhances free flow of brazing alloy. To be used on st ...

<b>CODE</b>	FluBR1-05	FluBR1-06	FluBR1-04
<b>PRICE</b>	€ 22,25	€ 22,25	€ 26,96



**FLUX IN POWDER FOR SILVER BRAZING ALLOYS**

Suitable for joining copper and copper alloys (e.g. tin-brasses) materials. Ideal for joining copper-zinc alloys and steels. Particularly suitable for repair works of bronze castings. For pieces of big dimension, preheating is advised. For layered we ...

<b>CODE</b>	FluxAG1-02	FluxAG1-03	FluxAG1-01
<b>PRICE</b>	€ 21,09	€ 21,98	€ 11,91



**FLUX IN POWDER FOR SILVER BRAZING ALLOYS**

Suitable for joining copper and copper alloys (e.g. tin-brasses) materials. Ideal for joining copper-zinc alloys and steels. Particularly suitable for repair works of bronze castings. For pieces of big dimension, preheating is advised. For layered we ...

<b>CODE</b>	FluxAG1-05	FluxAG1-06	FluxAG1-04
<b>PRICE</b>	€ 12,50	€ 21,70	€ 11,96



**FLUX IN POWDER FOR SILVER BRAZING RODS VERY WIDE RANGE OF TEMPERATURES**

Flux for brazing with silver-based filler metals, with wide working temperature range. It is available in both paste and powder form. It can be used on steel, stainless steel, copper and copper alloys, nickel and nickel alloys base metals. Suitable f ...

<b>CODE</b>	FluxAG4-02	FluxAG4-03	FluxAG4-01
<b>PRICE</b>	€ 16,34	€ 26,11	€ 14,03



**FLUX IN POWDER FOR SILVER BRAZING RODS VERY WIDE RANGE OF TEMPERATURES**

Flux for brazing with silver-based filler metals, with wide working temperature range. It is available in both paste and powder form. It can be used on steel, stainless steel, copper and copper alloys, nickel and nickel alloys base metals. Suitable f ...

<b>CODE</b>	FluxAG4-05	FluxAG4-06	FluxAG4-04
<b>PRICE</b>	€ 14,70	€ 25,85	€ 14,10



**NON-CORROSIVE FLUX IN PASTE FOR ALUMINIUM BRAZING**

Flux for aluminium brazing. To be used in conjunction with AISi12 FC-NC. Flux residues are not corrosive and therefore should not be removed after brazing. Main technical properties: - Activity range (°C): 550 - 650 - Standard EN 1045: FL 20 Mor ...

<b>CODE</b>	FluAL1NC-02	FluAL1NC-01
<b>PRICE</b>	€ 35,15	€ 26,09

